# Rheological behavior of bubble-bearing magmas 

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#### Abstract

The vesiculation of the rising magma in a volcanic conduit results in a large change in the viscosity of magma. Understanding the effect of bubbles on the viscous behavior of bubble-melt mixtures over a wide range of bubble volume fractions is essential for accurate modeling of the volcanic processes. In this study, new equations for the relative viscosity of concentrated bubble-bearing suspensions are developed using a differential scheme along with the solution of an infinitely dilute suspension of bubbles. Out of the four models developed in the paper, two models predict the relative viscosity to be a function of only two variables: capillary number and volume fraction of bubbles. There are no adjustable parameters in these models. The remaining two models include an additional parameter, that is, the maximum packing volume fraction of bubbles. The proposed models are evaluated using published numerical and experimental data on the relative viscosity of concentrated suspensions of bubbles. The viscosity models for bubble-bearing suspensions developed in this study are useful in modeling of the volcanic processes.


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## 1. Introduction

Knowledge of the rheological properties of magmas is required for accurate modeling of the volcanic processes [1-15]. For instance, rheological data are needed to quantify volatile exsolution, bubble growth rates and explosivity of volcanic eruptions [12]. During an eruption, as the magma rises through a volcanic conduit towards the Earth's surface, nucleation and growth of gas bubbles occur by exsolution of volatiles (mainly water and carbon dioxide) that were initially dissolved in magma at high pressures [16-31]. Several experimental studies have been conducted on

[^0]bubble growth in natural melts [16-23]. In addition to experimental studies, many bubble growth models have been developed [24-29]. Bubble nucleation in volcanic eruptions occurs due to supersaturation of volatiles during magma ascent. Nucleation of bubbles is greatly enhanced by the presence of heterogeneities (such as crystals) in the melt [19]. The level of supersaturation required to allow bubble nucleation depends on the presence and abundance of such heterogeneities. Once bubbles are formed, their growth in magma is controlled by decompression and diffusion processes. Decompressional growth of bubbles occurs because of changes in hydrostatic pressure as the magma rises towards the surface. Diffusional growth is due to diffusion of the volatiles from the melt to the bubbles through the
melt-vapor interface. Diffusional growth rates are governed by factors such as viscosity of melt, solubilities of volatiles in the melt, concentration of dissolved volatiles, and the degree of supersaturation of volatiles [28].

Fig. 1 summarizes the main processes occurring in a volcanic conduit [7]. In the initial portion of the conduit, there occurs single-phase flow. After the initial single-phase flow region comes the twophase 'bubbly flow' region where bubbles nucleate and grow. At the end of the bubbly section, the magmatic emulsion fragments and turns into a gas consisting of small particles (ash), which may be liquid or partially solid. The size of these particles varies inversely with the intensity of the eruption.

Our current understanding of the 'bubbly' region is somewhat limited [7]. In this region, the vesiculation of the rising magma drastically changes the physico-chemical properties and rheology of magma within the conduit, and there-


MAGMA CHAMBER
Fig. 1. Schematic representation of the different parts of the volcanic conduit [7].
fore the ascent rate of magma. The viscosity of bubbly magma $(\eta)$ is the product of melt viscosity $\left(\eta_{c}\right)$ and the relative viscosity of bubble-melt mixture ( $\eta_{\mathrm{r}}$ ), that is, $\eta=\eta_{\mathrm{c}} \eta_{\mathrm{r}}$. The relative viscosity of bubbly magma depends on the volume fraction of bubbles in the magma as well as on the capillary number. The viscosity of the melt, on the other hand, is dependent on the volatile content. In actively vesiculating flows, as is the situation in volcanic conduit, the changes in the magma viscosity $(\eta)$ are dominated by massive changes in the melt viscosity ( $\eta_{\mathrm{c}}$ ) ; the melt viscosity is known to increase by several orders of magnitude [8] during the ascent of magma due to exsolution of volatiles. However, in surface propagation of lava flows, viscosity of the bubbly magma is strongly influenced by bubble content and capillary number.
The viscous behavior of pure melts (without bubbles) is comparatively well known; the melt viscosity is known to be a function of its chemical composition, volatile and crystal contents, temperature and pressure [11]. By contrast, the effects of bubbles on the viscous properties of magmas are not well understood. Understanding the effect of bubbles on the viscosity behavior of bubblemelt mixtures over a wide range of bubble volume fractions is essential to better constrain the behavior of magma during decompression, ascent, eruption, and emplacement on Earth and other planetary bodies [15].

## 2. Brief background

The viscosity of suspensions of two immiscible fluids generally depends on the following factors: (a) particle Reynolds number ( $N_{\text {Re }}$ ), defined as the ratio of inertial force to viscous force [32]; (b) ratio of dispersed-phase viscosity to continu-ous-phase viscosity, $\lambda$ [33-36]; (c) capillary number ( $N_{\mathrm{Ca}}$ ), defined as the ratio of shear stress to interfacial stress [5,6,10,11,37]; (d) volume fraction of dispersed particles, $\phi[5,6,10,11,33-37]$; (e) rheology of continuous-phase fluid [38]; (f) particle size distribution [39]; and (g) concentration of surfactant, if present [40]. In bubbly magmatic flows, some of these factors are not impor-
tant. For instance, the viscosity ratio $\lambda$ is essentially zero; the bubble Reynolds number is virtually always $\ll 1$ [15]; the continuous-phase fluid is generally Newtonian over a wide range of stresses and strain rates [37], and there are no surfactants present in the system. Thus, the viscosity of bub-ble-bearing magmas is expected to be a function of the following three variables: capillary number, volume fraction of bubbles, and bubble size distribution.

The capillary number ( $N_{\mathrm{Ca}}$ ) in natural magmatic flows spans a broad range of $10^{-2}-10^{3}$ due to large variations in melt viscosity and shear rates $[10,15]$. Bubble volume fraction ( $\phi$ ) can range from 0 to $\sim 0.9$ [37]. The increase in $\phi$ can increase or decrease the viscosity of bubblemelt mixture depending upon the capillary number. Furthermore, in bubbly magmatic flows, bubbles are rarely of uniform size. Studies of natural pumice clasts show a broad range of bubble sizes [20,26-37,39]. The bubble size distribution can have a significant effect on the viscosity of bub-ble-melt mixtures, especially at high volume fractions of bubbles [11,26,39].

Despite the importance of the problem, there are no commonly accepted theoretical or empirical models available in the literature to describe the viscous behavior of concentrated bubbly suspensions. In a recent publication, Llewellin et al. [37] have proposed a semi-empirical constitutive equation for bubbly suspensions with gas volume fractions $\phi<0.5$. In the limit of $N_{\mathrm{Ca}} \rightarrow 0$, their equation gives:
$\tau_{i j}=\eta_{\mathrm{c}}(1+9 \phi) \dot{\gamma}_{i j}$
where $\tau_{i j}$ is the deviatoric stress tensor, $\eta_{\mathrm{c}}$ is the continuous-phase viscosity, and $\dot{\gamma}_{i j}$ is the strain rate tensor. The term $(1+9 \phi)$ in Eq. 1 was arrived at on the basis of oscillatory shear data obtained experimentally on bubbly suspensions in a parallel plate geometry. One problem with Llewellin et al.'s equation (Eq. 1) is that it fails to obey the well-known Taylor's Law [41] for dilute emulsions. According to Taylor's Law, the viscosity of a dilute bubbly suspension $(\eta)$ is given by:
$\eta=\eta_{\mathrm{c}}(1+\phi)$
Several factors could be responsible for the high
values of viscosity obtained by Llewellin et al.; one of them is the 'creaming/bubble-rise effect' in bubbly suspensions. Pal [42] found that the rheological properties of oil-in-water emulsions can be strongly influenced by creaming of oil droplets in viscometers such as the parallel plate type used by Llewellin et al. Further discussion on anomalous behavior of Llewellin et al.'s [37] bubbly suspensions is given in Section 4 of this paper.

Clearly, there is a need to develop models for the viscosity of concentrated bubbly suspensions. In this article, new viscosity models for concentrated bubbly suspensions are developed. The models developed are consistent with the exact theories of Taylor [41] and Frankel and Acrivos [43] for dilute systems. Although the models developed are independent of any experimental measurements, they are quite capable of describing the available numerical and experimental data on bubbly suspensions.

## 3. New viscosity equations for concentrated bubbly suspensions

New viscosity equations for concentrated bubbly suspensions are derived using the differential scheme originally proposed by Brinkman [44] and Roscoe [45] to derive the viscosity equations for concentrated suspensions of rigid spherical particles. According to this approach, a concentrated suspension is considered to be obtained from an initial continuous phase by successively adding infinitesimally small quantities of particles to the system while the final volume fraction of the dispersed phase is reached. At any arbitrary stage (i) of the process, the addition of an infinitesimal amount of particles leads to the next stage $(i+1)$. The suspension of stage $(i)$ is then treated as an equivalent 'effective medium' which is homogeneous with respect to the new set of particles added to reach stage $(i+1)$. The solution of a dilute suspension system is applied to determine the incremental increase in viscosity in going from stage ( $i$ ) to stage ( $i+1$ ). Brinkman [44] and Roscoe [45] utilized the celebrated Einstein equation $[46,47]$ for the viscosity of dilute suspension of rigid spherical particles, as a solution for the dilute
suspension system. The differential equation derived in this manner is integrated to obtain the final solution. In the present work, the Brink-man-Roscoe differential scheme is applied to the Frankel and Acrivos equation (discussed below) in order to derive the viscosity equations for concentrated suspensions of deformable bubbles.

### 3.1. Frankel and Acrivos's exact theory for dilute bubbly suspensions

Frankel and Acrivos [43] derived an exact rheological constitutive equation for a dilute emulsion of uniform (same size) droplets of a Newtonian fluid in another such fluid of different viscosity. As creeping flow equations were used in the derivation, the constitutive equation of Frankel and Acrivos is valid for particle Reynolds number $\left(N_{\mathrm{Re}}\right) \ll 1$. For bubbly suspensions (magmatic emulsions), where the ratio of dispersed-phase viscosity to continuous-phase viscosity is essentially zero, the Frankel and Acrivos equation (equation 3.12 on p. 73 of their paper) becomes:

$$
\begin{gather*}
\bar{\tau}+\Lambda \frac{\mathrm{D} \bar{\tau}}{\mathrm{D} t}=2 \eta_{\mathrm{c}}(1+\phi)\left(\bar{d}+\Lambda \frac{\mathrm{D} \bar{d}}{\mathrm{D} t}\right)+\left(\frac{\eta_{\mathrm{c}}^{2} R}{\sigma}\right) \\
\phi\left\{\left(\frac{-32}{5}\right) \frac{\mathrm{D} \bar{d}}{\mathrm{D} t}+\left(\frac{24}{35}\right)\right. \\
\left.\left[(\bar{d} \cdot \bar{d})+\left(\bar{d}^{\mathrm{T}} \cdot \bar{d}^{\mathrm{T}}\right)-\frac{2}{3} \operatorname{tr}(\bar{d} \cdot \bar{d}) \bar{\delta}\right]\right\} \tag{3}
\end{gather*}
$$

where $\bar{\tau}$ is the deviatoric stress tensor, $\bar{d}$ is rate of deformation tensor, $\bar{\delta}$ is unit tensor, $\bar{d}^{\mathrm{T}}$ is transpose of $\bar{d}$, $\operatorname{tr}$ refers to trace of a tensor, $\eta_{\mathrm{c}}$ is continuous-phase (matrix) viscosity, $R$ is bubble radius, $\sigma$ is interfacial tension between the two phases, $\phi$ is volume fraction of bubbles, $\Lambda$ is equal to ( $6 \eta_{\mathrm{c}} R / 5 \sigma$ ), and $\mathrm{D} / \mathrm{D} t$ is the Jaumann derivative. Eq. 3 is applicable for steady or for weakly timedependent flows.

The viscosity of materials, by definition, is the ratio of shear stress to shear rate when the material is subjected to steady viscometric flow (simple shear flow). When a bubbly suspension is subjected to steady viscometric flow, Eq. 3 gives the following expression for the viscosity of bubbly magmas (see Appendix A):
$\eta_{\mathrm{r}}=\frac{\eta}{\eta_{\mathrm{c}}}=1+\phi\left[\frac{1-\left(\frac{12}{5}\right) N_{\mathrm{Ca}}^{2}}{1+\left(\frac{6}{5} N_{\mathrm{Ca}}\right)^{2}}\right]$
where $\eta_{\mathrm{r}}$ is the relative viscosity, defined as the ratio of suspension viscosity $(\eta)$ to matrix viscosity $\left(\eta_{\mathrm{c}}\right)$, and $N_{\mathrm{Ca}}$ is the capillary number, defined as:
$N_{\mathrm{Ca}}=\frac{R \eta_{\mathrm{c}} \dot{\gamma}}{\sigma}$
In Eq. 5, $\dot{\gamma}$ is the shear rate. Strictly speaking, the Frankel and Acrivos equations (Eqs. 3 and 4) are applicable for small deformations. Because of the mathematical complexities involved, the theoretical studies published on emulsion rheology generally assume small deformation of droplets. Nevertheless, Eq. 4 can be applied to high capillary numbers as an approximation provided that the bubbles do not rupture. The experimental data of Rust and Manga [10] on steady shear viscosity of dilute bubbly suspensions clearly demonstrates the applicability of Eq. 4 to high capillary numbers as an approximation. As the ratio of dis-persed-phase viscosity to continuous-phase viscosity for bubble-bearing magmas is very small, bubbles with such low viscosity ratios are expected to reach a stable shape rather than rupture in steady shear flow up to capillary number as high as $10^{3}$ [23].

In the limit $N_{\mathrm{Ca}} \rightarrow \infty$, the Frankel and Acrivos equation (Eq. 4) gives:
$\eta_{\mathrm{r}}=1-\frac{5}{3} \phi$
Eq. 6 indicates that at high capillary numbers, $\eta_{\mathrm{r}}$ decreases with the increase in $\phi$. This trend is observed in several numerical and experimental studies published in the literature $[1,6,10,15]$. It should also be noted that Eq. 6 can be derived directly from the shear modulus equation for dilute bubbly suspension, using the analogy between shear viscosity and shear modulus [37,48-49]. In the limit of $N_{\mathrm{Ca}} \rightarrow 0$, Eq. 4 gives the well-known Taylor's Law [41], that is, Eq. 2. According to Taylor's Law, the viscosity of a suspension increases with the increase in $\phi$.

### 3.2. New viscosity equations for concentrated bubbly suspensions

The Frankel and Acrivos viscosity equation (Eq. 4) cannot be applied at finite concentrations of dispersed phase (bubbles) as the hydrodynamic interaction between the bubbles is ignored in its derivation. Eq. 4 is probably valid for $\phi$ less than about 0.05 (especially in the limit of $N_{\mathrm{Ca}} \rightarrow 0$ ). In order to derive the viscosity equations for concentrated suspensions of bubbles, the Brinkman-Roscoe differential scheme is applied to the Frankel and Acrivos equation (Eq. 4).

Let us now consider a suspension of bubbles with a volume fraction of bubbles $\phi$. Into this suspension, an infinitesimally small amount of new bubbles is added. The increment change in viscosity $\mathrm{d} \eta$ resulting from the addition of the new bubbles can be calculated from the solution of a dilute system, that is, Eq. 4, by treating the suspension into which new bubbles are added as an equivalent effective medium of viscosity $\eta$. Thus:
$\mathrm{d} \eta=\eta\left[\frac{1-\frac{12}{5}\left(\frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}{1+\left(\frac{6}{5} \frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}\right] \mathrm{d} \phi$
This equation can be rewritten as:
$\frac{\mathrm{d} \eta}{\eta\left[1-\frac{12}{5}\left(\frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}\right]}+\frac{\left[\left(\frac{6}{5} \frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}\right]}{\eta\left[1-\frac{12}{5}\left(\frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}\right]} \mathrm{d} \eta=\mathrm{d} \phi$
Upon integration with the limit $\eta \rightarrow \eta_{\mathrm{c}}$ at $\phi \rightarrow 0$, Eq. 8 gives:
$\eta_{\mathrm{r}}\left[\frac{1-\frac{12}{5} \eta_{\mathrm{r}}^{2} N_{\mathrm{Ca}}^{2}}{1-\frac{12}{5} N_{\mathrm{Ca}}^{2}}\right]-4 / 5=\exp (\phi)$
Eq. 9, referred to as 'model 1' in the remainder of the paper, reduces to the following equations:
$N_{\mathrm{Ca}} \rightarrow 0, \quad \eta_{\mathrm{r}}=\exp (\phi)=1+\phi+\frac{\phi^{2}}{2}+\ldots$
$N_{\mathrm{Ca}} \rightarrow \infty, \quad \eta_{\mathrm{r}}=\exp \left(\frac{-5}{3} \phi\right)=1-\frac{5}{3} \phi+\frac{25}{18} \phi^{2}+\ldots$

Thus, model 1 is consistent with the results for a dilute system.

Model 1 is expected to describe the viscosity of bubbly suspensions at low to moderate values of $\phi$ ( $\phi \leq 0.20$ ). At high $\phi$, model 1 is expected to underpredict $\eta_{\mathrm{r}}$ at low $N_{\mathrm{Ca}}$ and overpredict $\eta_{\mathrm{r}}$ at high $N_{\text {Ca }}$. This is because in the derivation of the differential equation (Eq. 7) leading to model 1 (Eq. 9), it is assumed that the whole volume of the suspension before new bubbles are added is available as free volume to the new bubbles. In reality, the free volume available to disperse the new bubbles is significantly less, due to the volume pre-empted by the bubbles already present. The increase in the actual volume fraction of bubbles when new bubbles are added to the suspension is $\mathrm{d} \phi /(1-\phi)$. Thus:
$\mathrm{d} \eta=\eta\left[\frac{1-\frac{12}{5}\left(\frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}{1+\left(\frac{6}{5} \frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}\right] \frac{\mathrm{d} \phi}{1-\phi}$
Upon integration with the limit $\eta \rightarrow \eta_{\mathrm{c}}$ at $\phi \rightarrow 0$, Eq. 12 gives:
$\eta_{\mathrm{r}}\left[\frac{1-\frac{12}{5} \eta_{\mathrm{r}}^{2} N_{\mathrm{Ca}}^{2}}{1-\frac{12}{5} N_{\mathrm{Ca}}^{2}}\right]^{-4 / 5}=(1-\phi)^{-1}$
This equation, referred to as 'model 2 ' in the remainder of the paper, reduces to the following equations:
$N_{\mathrm{Ca}} \rightarrow 0, \quad \eta_{\mathrm{r}}=(1-\phi)^{-1}=1+\phi+\frac{\phi^{2}}{2}+\ldots$
$N_{\mathrm{Ca}} \rightarrow \infty, \quad \eta_{\mathrm{r}}=(1-\phi)^{5 / 3}=1-\frac{5}{3} \phi+\frac{5}{9} \phi^{2}+\ldots$
Thus, model 2 is consistent with the results for a dilute system.

One limitation of models 1 and 2 is that they fail to account for the so-called 'crowding effect' caused by packing difficulty of bubbles at high $\phi$ [50-52]. Due to immobilization of some of the continuous-phase fluid in the voids between the existing bubbles, the free volume of the continu-ous-phase fluid available when new bubbles are added is significantly less than $(1-\phi)$. Accord-
ingly, Mooney [50], in the derivation of his wellknown equation for the viscosity of concentrated suspensions of rigid particles, contended that the incremental increase in the volume fraction of the dispersed phase when infinitesimal amounts of new particles are added to an existing suspension of dispersed phase volume fraction $\phi$, is $\mathrm{d}[\phi /(1-\phi /$ $\left.\left.\phi_{\mathrm{m}}\right)\right]$ rather than $\mathrm{d} \phi /(1-\phi)$ as used in the derivation of model 2 (Eq. 13). Note that $\phi_{\mathrm{m}}$ is the maximum packing volume fraction of undeformed spherical bubbles; for random close packing of monosized spherical bubbles, $\phi_{\mathrm{m}}$ is 0.637 . Thus, Eq. 7 becomes:
$\mathrm{d} \eta=\eta\left[\frac{1-\frac{12}{5}\left(\frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}{1+\left(\frac{6}{5} \frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}\right] \mathrm{d}\left(\frac{\phi}{1-\frac{\phi}{\phi_{\mathrm{m}}}}\right)$
Upon integration, Eq. 16 gives:

$$
\begin{equation*}
\eta_{\mathrm{r}}\left[\frac{1-\frac{12}{5} \eta_{\mathrm{r}}^{2} N_{\mathrm{Ca}}^{2}}{1-\frac{12}{5} N_{\mathrm{Ca}}^{2}}\right]^{-4 / 5}=\exp \left[\frac{\phi}{1-\frac{\phi}{\phi_{\mathrm{m}}}}\right] \tag{17}
\end{equation*}
$$

This equation, referred to as 'model 3 ' in the remainder of the paper, reduces to the following equations:
$N_{\mathrm{Ca}} \rightarrow 0, \quad \eta_{\mathrm{r}}=\exp \left(\frac{\phi}{1-\frac{\phi}{\phi_{\mathrm{m}}}}\right)$
$N_{\mathrm{Ca}} \rightarrow \infty, \quad \eta_{\mathrm{r}}=\exp \left(\frac{-5 \phi / 3}{1-\frac{\phi}{\phi_{\mathrm{m}}}}\right)$
Krieger and Dougherty [52], in the derivation of their well-known equation for the viscosity of concentrated suspensions of rigid particles, argued that the incremental increase in the volume fraction of the dispersed phase when a small amount of new particles is added to an existing suspension of concentration $\phi$, is $\mathrm{d} \phi /\left(1-\phi / \phi_{\mathrm{m}}\right)$ rather than $\mathrm{d}\left[\phi /\left(1-\phi / \phi_{\mathrm{m}}\right)\right]$ as thought by Mooney [50]. Hence, Eq. 7 becomes:
$\mathrm{d} \eta=\eta\left[\frac{1-\frac{12}{5}\left(\frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}{1+\left(\frac{6}{5} \frac{\dot{\gamma} \eta R}{\sigma}\right)^{2}}\right]\left(\frac{\mathrm{d} \phi}{1-\frac{\phi}{\phi_{\mathrm{m}}}}\right)$
Upon integration with the limit $\eta \rightarrow \eta_{\mathrm{c}}$ at $\phi=0$, Eq. 20 gives:
$\eta_{\mathrm{r}}\left[\frac{1-\frac{12}{5} \eta_{\mathrm{r}}^{2} N_{\mathrm{Ca}}^{2}}{1-\frac{12}{5} N_{\mathrm{Ca}}^{2}}\right]^{-4 / 5}=\left[1-\frac{\phi}{\phi_{\mathrm{m}}}\right]^{-\phi_{\mathrm{m}}}$
This equation, referred to as 'model 4' in the remainder of the paper, reduces to the following equations:
$N_{\mathrm{Ca}} \rightarrow 0 \quad \eta_{\mathrm{r}}=\left(1-\frac{\phi}{\phi_{\mathrm{m}}}\right)^{-\phi_{\mathrm{m}}}$
$N_{\mathrm{Ca}} \rightarrow \infty \quad \eta_{\mathrm{r}}=\left(1-\frac{\phi}{\phi_{\mathrm{m}}}\right)^{5 \phi_{\mathrm{m}} / 3}$
As $\phi_{\mathrm{m}}$, the maximum packing volume fraction of undeformed bubbles, is sensitive to the bubble size distribution, models 3 and 4 are capable of taking into account the effect of the bubble size distribution on the viscosity of suspensions. An increase in $\phi_{\mathrm{m}}$ occurs when a monodisperse suspension is changed to a polydisperse suspension.

Fig. 2 shows the relative viscosities predicted from models $1-4$. All models predict that the relative viscosity at any given value of bubble volume fraction $\phi$ decreases with the increase in the capillary number, $N_{\text {Ca }}$. At low capillary numbers ( $N_{\mathrm{Ca}}<0.645$ ), the relative viscosity increases with the increase in bubble volume fraction. At high capillary numbers ( $N_{\mathrm{Ca}}>0.645$ ), an opposite effect is observed, that is, the relative viscosity decreases with the increase in $\phi$. At a capillary number of 0.645 , the relative viscosity is independent of $\phi$; the relative viscosity is 1 for all values of $\phi$.

## 4. Comparison of new viscosity equations with literature data

Seven sets of literature data on relative viscosity of bubbly suspensions are considered to evaluate


Fig. 2. Relative viscosity $\left(\eta_{\mathrm{r}}\right)$ as a function of capillary number ( $N_{\mathrm{Ca}}$ ) predicted by the proposed models. The predictions are shown for various values of bubble volume fraction $(\phi)$.
the models developed in this paper. The data are described only briefly here; further details about these data can be found in the original references. Lejeune et al. [1] measured the relative viscosities of bubble-bearing calcium aluminosilicate melts at different temperatures. The experiments were conducted in the high $N_{\mathrm{Ca}}$ regime. The bubble volume fractions were $\phi=0,0.06,0.13,0.32,0.41$ and
0.47 . At any given $\phi$, the relative viscosity used in our analysis covers the temperature range of 1160-1220 K. Manga and Loewenberg [6] determined the relative viscosities of bubbly suspensions at high $N_{\mathrm{Ca}}\left(N_{\mathrm{Ca}} \rightarrow \infty\right)$ using a numerical approach. Numerical calculations were performed using the boundary integral method. The bubble volume fraction was varied from 0 to 0.40 . Rust


Fig. 3. Comparison between published data and predictions of various models at high $N_{\mathrm{Ca}}$. $\phi_{\mathrm{m}}$ is taken to be 0.70 for models 3 and 4. The numbers shown in the figure refer to model numbers.
and Manga [10] measured the relative viscosity of dilute bubbly suspensions with a rotating cylinder viscometer. Corn syrup of high viscosity ( 180 Pa s at $22^{\circ} \mathrm{C}$ ) was used as the continuous phase and air bubbles as the dispersed phase. The relative viscosity measurements were limited to $N_{\mathrm{Ca}}<3$. Stein and Spera [15] measured the viscosities of rhyolite melt-bubble emulsions at temperatures in the range $925-1150^{\circ} \mathrm{C}$. The bubble volume fraction was varied from 0.29 to 0.55 . The experiments were conducted in the high $N_{\text {Ca }}$ range of $30-925$. Pal [ 53,54$]$ studied the rheology of oil-inwater type emulsions consisting of low viscosity droplets suspended in a high viscosity matrix. Two sets of Pal's data are considered in our analysis; in one set [53], the ratio of dispersed phase viscosity to continuous phase viscosity was approximately $4.15 \times 10^{-3}$ and in the other set [54], the ratio of dispersed phase viscosity to continuous phase viscosity was about $3.9 \times 10^{-4}$. As the viscosity ratio for these emulsions is very small, they can be regarded as bubbly suspensions; only the zero-shear relative viscosity data ( $N_{\mathrm{Ca}} \rightarrow 0$ ) are considered in our analysis. Llewellin et al. [37] measured the linear viscoelastic properties of suspensions of nitrogen bubbles in a Newtonian liquid (golden syrup). The data were obtained using
a parallel plate geometry in oscillatory mode. The volume fraction of bubbles was varied from 0 to 0.461 . Their complex viscosity data at low oscillation frequency ( $N_{\mathrm{Ca}} \rightarrow 0$ ) of imposed shear stress (amplitude well within the linear viscoelastic region) are considered in our analysis.

Fig. 3 shows a comparison between the published data and predictions of various models developed in the paper. The capillary number is large $\left(N_{\mathrm{Ca}} \rightarrow \infty\right)$ in this case. Model 1 (Eq. 9) describes the data reasonably well only at low to moderate values of $\phi(\phi<0.30)$; at higher values of $\phi$, model 1 tends to overpredict the relative viscosity $\eta_{\mathrm{r}}$, as expected. Model 2 (Eq. 13) is an improvement over model 1 ; it does a reasonable job in predicting the relative viscosity up to a $\phi$ value of 0.40 . Note that there are no adjustable parameters in models 1 and 2. The predictions of models 3 (Eq. 17) and 4 (Eq. 21) are also shown in Fig. 3. These models contain $\phi_{\mathrm{m}}$, the maximum packing volume fraction of undeformed bubbles. Model 4 (Eq. 21) does a reasonable job over the full $\phi$ range covered by the published data, provided that a $\phi_{\mathrm{m}}$ value of 0.7 is used. Model 3 (Eq. 17), however, underpredicts the relative viscosity for most of the $\phi$ range ( $\phi>0.1$ ) when the same value of $\phi_{\mathrm{m}}(=0.70)$ is used. The $\phi_{\mathrm{m}}$ value of 0.70 is physically realistic and is close to the body-centered cubic packing of uniform spheres, i.e. $\phi_{\mathrm{m}}=0.68$.

It is worthwhile to point out that some of the scatter in published data shown in Fig. 3 could be due to lack of steady state in some of these experiments [37]. Strictly speaking, the suspension should be subjected to shear for a duration larger than the relaxation time of bubbles $\beta$, defined as:

$$
\begin{equation*}
\beta=\frac{\eta_{\mathrm{c}} R}{\sigma} \tag{24}
\end{equation*}
$$

When the measurement time is larger than the bubble relaxation time $\beta$, the bubble deformation becomes constant. For some of the suspensions shown in Fig. 3, the bubble relaxation time was higher than the measurement time [37]. For example, the bubble relaxation time for porous glasses used by Lejeune et al. [1] is of the order of 50 min whereas their experiments ran for 'tens of minutes'.

Figs. 4 and 5 show the experimental data of


Fig. 4. Comparison between experimental data of Rust and Manga [10] and predictions of various models for $\phi=0.163$. $\phi_{\mathrm{m}}$ is taken to be 0.70 for models 3 and 4 .

Rust and Manga [10] for suspensions with bubble volume fractions of 0.163 and 0.115 , respectively. The data are plotted as relative viscosity versus capillary number. As the suspensions were poly-


Fig. 5. Comparison between experimental data of Rust and Manga [10] and predictions of various models for $\phi=0.115$. $\phi_{\mathrm{m}}$ is taken to be 0.70 for models 3 and 4 .
disperse, an average bubble radius was used in the calculation of capillary number. The experimental data cover a broad range of $N_{\mathrm{Ca}}$. The predictions of the models developed in the paper are also shown. For models 3 and 4 , the $\phi_{\mathrm{m}}$ value of 0.70 (the same as that used before in Fig. 3) was utilized. The trends exhibited by all four models are in good agreement with the experimental data. At low values of $N_{\mathrm{Ca}}$, model 1 underpredicts $\eta_{\mathrm{r}}$ whereas model 3 overpredicts $\eta_{\mathrm{r}}$. The predictions of models 2 and 4 are similar and are in good agreement with the experimental data over a wide range of $N_{\mathrm{Ca}}$. It is interesting to note that the experimental measurements give $\eta_{\mathrm{r}}$ of approximately 1 at a $N_{\mathrm{Ca}}$ value of 0.645 , as predicted by the models.

Fig. 6 shows a comparison between the experimental data of $\mathrm{Pal}[53,54]$ and predictions of various models. The capillary number is small $\left(N_{\mathrm{Ca}} \rightarrow 0\right)$ in this case. As can be seen, the experimental data can be described reasonably well with model 4 (Eq. 21) using a $\phi_{\mathrm{m}}$ value of 0.54 . The $\phi_{\mathrm{m}}$ value of 0.54 is close to simple cubic packing of monodisperse spheres, i.e. $\phi_{\mathrm{m}}=0.52$. For the same $\phi_{\mathrm{m}}$ value, model 3 (Eq. 17) overpredicts the relative viscosity, especially when $\phi>0.20$.


Fig. 6. Comparison between experimental data of $\mathrm{Pal}[53,54]$ and predictions of various models at low $N_{\mathrm{Ca}}\left(N_{\mathrm{Ca}} \rightarrow 0\right) . \phi_{\mathrm{m}}$ is taken to be 0.54 for models 3 and 4 . The numbers shown in the figure refer to model numbers.


Fig. 7. Comparison between experimental data of Llewellin et al. [37] and predictions of various models at low $N_{\mathrm{Ca}}$ $\left(N_{\mathrm{Ca}} \rightarrow 0\right) . \phi_{\mathrm{m}}$ is taken to be 0.54 for models 3 and 4. The numbers shown in the figure refer to model numbers. The solids-in-liquid suspension curve [55] is also shown for comparison purposes.

Models 1 (Eq. 9) and 2 (Eq. 13) underpredict $\eta_{\mathrm{r}}$ when $\phi>0.20$.

Fig. 7 shows the experimental data of Llewellin et al. [37] at low oscillation frequency of imposed shear stress. The predictions of models 1-4 are also shown; the $\phi_{\mathrm{m}}$ value for models 3 and 4 is taken to be 0.54 (the same as that used for Pal's data, Fig. 6). The solids-in-liquid suspension curve [55], in terms of relative viscosity versus volume fraction of solids, is shown as well for comparison purposes. Clearly, the proposed models (models 1-4) do not describe Llewellin et al.'s data satisfactorily. However, it should be noted that the relative viscosities of bubbly suspensions studied by Llewellin et al. are even higher than those of solids-in-liquid suspensions in the $\phi$ range of $0.1-0.3$. This is physically unrealistic. Several factors could be responsible for the anomalous behavior exhibited by Llewellin et al.'s bubbly suspensions; they are summarized as follows: (1) They utilized the parallel plate geometry which does not impart uniform shear rate to the sample. Extraction of the rheological parameters from the
raw data obtained from this technique is not trivial as the strain varies with the radius. The authors do not address this issue in their paper; (2) The measurements were affected by bubblerise/creaming effect, as the authors freely admit in their paper. The bubble-rise effect would render the suspension sample non-homogeneous; (3) There were uncertainties in the value of the continuous-phase (syrup) viscosity, used in their calculation of relative viscosity. The continuousphase viscosity changed during the aeration process; (4) Slip effects [56] have not been considered in their work. Slip is well known to occur during the flow of suspensions between smooth solid boundaries with narrow gaps. The only way to check if slip effects are absent is to obtain data from different gap widths. In the absence of slip effects, the data are independent of the gap width; and (5) Their complex viscosity data do not exhibit a plateau at low frequencies, as assumed in their curve fitting exercise. At high values of $\phi$, their measured complex viscosity continues to increase with the decrease in frequency. Thus, their low frequency limiting values of relative viscosity, shown in Fig. 7, are questionable.

In summary, model 4 (Eq. 21) appears to be somewhat superior to other models (models 1-3) developed in the paper when comparisons are made with the limited amount of experimental and numerical data available in the published literature. Furthermore, model 4 is quite capable of predicting the effect of bubble size distribution on the viscosity of bubble-bearing suspensions, as discussed in the following section.

## 5. Effect of bubble size distribution on the viscosity of suspensions

The effect of bubble size distribution on the relative viscosity of bubbly suspensions can be predicted from model 4 (Eq. 21). Model 4 contains $\phi_{\mathrm{m}}$, the maximum packing volume fraction of bubbles, which is known to be sensitive to bubble/particle size distribution; $\phi_{\mathrm{m}}$ for suspensions of uniform bubbles is expected to be significantly smaller as compared with the $\phi_{\mathrm{m}}$ value for polydisperse suspensions. Note that $\phi_{\mathrm{m}}$ in model 4


Fig. 8. The effect of bubble size distribution on the relative viscosity of bimodal suspensions, as predicted from model 4. The bubble size ratio between large and small bubbles is $5: 1$.
(and model 3) refers to the initial undeformed state of the suspension, just like $R$ refers to the radius of undeformed bubbles in the initial undeformed state of the suspension. The effect of bubble deformation on the viscosity of suspension is accounted for by the capillary number alone. Thus, $\phi_{\mathrm{m}}$ depends only on the size distribution of initial undeformed bubbles.

It is well known that polydispersity tends to increase $\phi_{\mathrm{m}}$. Ouchiyama and Tanaka [57-59] have published a series of articles aimed at estimating the porosity ( $1-\phi_{\mathrm{m}}$ ) of random packings of spherical particles having various sizes. According to Ouchiyama and Tanaka's theory [5759], the maximum packing volume fraction is given by:
$\phi_{\mathrm{m}}=\frac{\sum D_{i}^{3} f_{i}}{\sum\left(D_{i} \sim \bar{D}\right)^{3} f_{i}+\frac{1}{\alpha} \sum\left[\left(D_{i}+\bar{D}\right)^{3}-\left(D_{i} \sim \bar{D}\right)^{3}\right] f_{i}}$
where:

$$
\begin{align*}
\alpha & =1+\frac{4}{13}\left(8 \phi_{\mathrm{m}}^{\mathrm{o}}-1\right) \bar{D} \\
& \frac{\sum\left(D_{i}+\bar{D}\right)^{2}\left[1-\frac{(3 / 8) \bar{D}}{\left(D_{i}+\bar{D}\right)}\right] f_{i}}{\sum\left[D_{i}^{3}-\left(D_{i} \sim \bar{D}\right)^{3}\right] f_{i}} \tag{26}
\end{align*}
$$

$$
\begin{equation*}
\bar{D}=\sum D_{i} f_{i} \tag{27}
\end{equation*}
$$

Here $\phi_{\mathrm{m}}^{\mathrm{o}}$ is the maximum packing concentration of a monodisperse suspension, $f_{i}$ is the number fraction of droplets of diameter $D_{i}, \bar{D}$ is the num-ber-average diameter of the suspension, and the abbreviation $\left(D_{i} \sim \bar{D}\right)$ is defined as:
$\left(D_{i} \sim \bar{D}\right)=0$ for $D_{i} \leq \bar{D}$
$=D_{i}-\bar{D}$ for $D_{i}>\bar{D}$
To calculate $\phi_{\mathrm{m}}$ for polydisperse suspensions using the Ouchiyama and Tanaka theory (Eqs. 2529), the value of the maximum packing concen-
tration of the monodisperse suspension ( $\phi_{\mathrm{m}}^{\mathrm{o}}$ ) is required.

We utilized Eqs. 25-29 to predict $\phi_{\mathrm{m}}$ values for bimodal suspensions of bubbles, that is, mixtures of two bubble sizes: large and small. The bubble size ratio was taken to be $5: 1$. The $\phi_{\mathrm{m}}$ value for monodisperse suspension ( $\phi_{\mathrm{m}}^{\mathrm{o}}$ ) was taken to be 0.637 , corresponding to random close packing of spheres.

With the increase in the proportion of fine bubbles in a bimodal suspension, the value of $\phi_{\mathrm{m}}$ increased initially, reached a maximum value of approximately 0.76 at a fine bubble proportion of about $10 \%$, and then decreased. The $\phi_{\mathrm{m}}$ values, calculated for different proportions of fine bubbles using Eqs. 25-29, were used to calculate the relative viscosities from model 4.

Fig. 8 shows the effect of bubble size distribution on the relative viscosity of bimodal suspensions at two different values of capillary number, $N_{\mathrm{Ca}}: N_{\mathrm{Ca}}=0$ and $N_{\mathrm{Ca}}=\infty$. The relative viscosities predicted from model 4 are plotted as a function of the volume fraction of fine bubbles present in a bimodal suspension, with total volume fraction as a parameter. At low $N_{\text {Ca }}$, Fig. 8 reveals the following information: (a) a large reduction in relative viscosity occurs when a concentrated ( $\phi \geq 0.55$ ) monodisperse suspension is changed to a bimodal suspension; this effect is negligible when $\phi \leq 0.40$; (b) at high values of $\phi$, the plots of relative viscosity vs. volume fraction of fine bubbles exhibit a minimum at a fine bubble volume fraction of about 0.1 (where a maximum in $\phi_{\mathrm{m}}$ occurs). At high $N_{\text {Ca }}$, Fig. 8 shows a very different behavior: (a) the relative viscosity now exhibits an opposite effect, that is, it increases when a concentrated ( $\phi \geq 0.55$ ) monodisperse suspension is changed to a bimodal suspension; this effect is negligible when $\phi \leq 0.40$; (b) the plots of relative viscosity vs. volume fraction of fine bubbles, at high values of $\phi$, exhibit a maximum at a fine bubble volume fraction of about 0.1 .

## 6. Concluding remarks

Starting from the relative viscosity equation of
dilute suspension of bubbles, four new equations are developed for concentrated bubbly suspensions using a differential scheme. According to the proposed equations, the relative viscosity $\left(\eta_{\mathrm{r}}\right)$ versus capillary number ( $N_{\mathrm{Ca}}$ ) plots exhibit three distinct regions: constant $\eta_{\mathrm{r}}$ region at low values of $N_{\mathrm{Ca}}$, decreasing $\eta_{\mathrm{r}}$ region at intermediate values of $N_{\mathrm{Ca}}$, and, finally, constant $\eta_{\mathrm{r}}$ region at high values of $N_{\mathrm{Ca}}$. The relative viscosity is greater than unity at low $N_{\mathrm{Ca}}\left(N_{\mathrm{Ca}}<0.645\right)$ and is less than unity at high $N_{\mathrm{Ca}}\left(N_{\mathrm{Ca}}>0.645\right)$. With the increase in the bubble volume fraction ( $\phi$ ), $\eta_{\mathrm{r}}$ increases at low $N_{\mathrm{Ca}}$ and decreases at high $N_{\mathrm{Ca}}$. At $N_{\mathrm{Ca}}=0.645, \eta_{\mathrm{r}}$ is unity independent of $\phi$. Out of the four models developed in the paper, two models (models 1 and 2) predict $\eta_{\mathrm{r}}$ to be a function of only two variables: $N_{\mathrm{Ca}}$ and $\phi$; these models do not contain any adjustable parameters. The remaining two models (models 3 and 4) contain an additional parameter, that is, the maximum packing volume fraction of bubbles ( $\phi_{\mathrm{m}}$ ).

Model 4 (Eq. 21) appears to be somewhat superior to other models (models 1-3) developed in the paper when comparisons are made with the limited amount of experimental and numerical data available in the literature. Furthermore, model 4 is quite capable of predicting the effect of bubble size distribution on the viscosity of bub-ble-bearing magmas. At low $N_{\mathrm{Ca}}$, a large reduction in relative viscosity occurs when a concentrated ( $\phi \geq 0.55$ ) monodisperse suspension is changed to a bimodal suspension. At high $N_{\mathrm{Ca}}$, an opposite effect is observed, that is, a large increase in relative viscosity occurs when a concentrated monodisperse suspension is changed to a bimodal suspension.

The viscosity models for bubble-bearing suspensions developed in this study are useful in modeling of the volcanic processes.

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## Appendix A. Derivation of Eq. 4 from Eq. 3

In steady viscometric flow, the velocity is given by $\hat{V}=\left(\dot{\gamma} x_{2}, 0,0\right)$, where $\dot{\gamma}$ is the shear rate. In this case,

$$
\begin{align*}
& \nabla \hat{V}=\left(\begin{array}{lll}
0 & 0 & 0 \\
1 & 0 & 0 \\
0 & 0 & 0
\end{array}\right) \dot{\gamma}, \quad(\nabla \hat{V})^{\mathrm{T}}=\left(\begin{array}{lll}
0 & 1 & 0 \\
0 & 0 & 0 \\
0 & 0 & 0
\end{array}\right) \dot{\gamma}  \tag{A1}\\
& \bar{d} \stackrel{\text { def } 1}{=} \frac{1}{2}\left[(\nabla \hat{V})+(\nabla \hat{V})^{\mathrm{T}}\right]=\frac{\dot{\gamma}}{2}\left(\begin{array}{lll}
0 & 1 & 0 \\
1 & 0 & 0 \\
0 & 0 & 0
\end{array}\right)  \tag{A2}\\
& \bar{\omega} \stackrel{\text { def }}{=} \frac{1}{2}\left[(\nabla \hat{V})-(\nabla \hat{V})^{\mathrm{T}}\right]=\frac{\dot{\gamma}}{2}\left(\begin{array}{ccc}
0 & -1 & 0 \\
1 & 0 & 0 \\
0 & 0 & 0
\end{array}\right) \tag{A3}
\end{align*}
$$

Here $\overline{\mathrm{d}}$ is the rate of deformation tensor and $\bar{\omega}$ is the vorticity tensor. The Jaumann derivatives in Eq. 3 for viscometric flows are:
$\frac{\mathrm{D} \bar{d}}{\mathrm{D} t} \stackrel{\text { def }}{=} \frac{\partial \bar{d}}{\partial t}+\hat{V} \cdot \nabla \bar{d}+\bar{\omega} \cdot \bar{d}-\bar{d} \cdot \bar{\omega}=$

$$
\frac{\dot{\gamma}^{2}}{2}\left(\begin{array}{ccc}
-1 & 0 & 0  \tag{A4}\\
0 & 1 & 0 \\
0 & 0 & 0
\end{array}\right)
$$

$\frac{\mathrm{D}}{\mathrm{D}} \overline{\mathrm{d}}_{\text {def }} \frac{\partial \bar{\tau}}{=} \frac{\hat{V}}{\partial t}+\hat{V} \cdot \nabla \bar{\tau}+\bar{\omega} \cdot \bar{\tau}-\bar{\tau} \cdot \bar{\omega}=$

$$
\frac{\dot{\gamma}}{2}\left(\begin{array}{ccc}
-2 \tau_{12} & \tau_{11}-\tau_{22} & 0  \tag{A5}\\
\tau_{11}-\tau_{22} & 2 \tau_{12} & 0 \\
0 & 0 & 0
\end{array}\right)
$$

The term $\left[\bar{d} \cdot \bar{d}+\bar{d}^{T} \cdot \bar{d}^{T}-(2 / 3) \operatorname{tr}(\bar{d} \cdot \bar{d}) \bar{\delta}\right]$ in Eq. 3 reduces to:
$\bar{d} \cdot \bar{d}+\bar{d}^{\mathrm{T}} \cdot \bar{d}^{\mathrm{T}}-\frac{2}{3} \operatorname{tr}(\bar{d} \cdot \bar{d}) \bar{\delta}=\frac{\dot{\gamma}^{2}}{6}\left(\begin{array}{ccc}1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & -2\end{array}\right)$
Thus, Eq. 3 can be written as:

$$
\left(\begin{array}{ccc}
\tau_{11} & \tau_{12} & 0 \\
\tau_{21} & \tau_{22} & 0 \\
0 & 0 & \tau_{33}
\end{array}\right)+\frac{\Lambda \dot{\gamma}}{2}\left(\begin{array}{ccc}
-2 \tau_{12} & \tau_{11}-\tau_{22} & 0 \\
\tau_{11}-\tau_{22} & 2 \tau_{12} & 0 \\
0 & 0 & 0
\end{array}\right)
$$

$$
\begin{align*}
= & 2 \eta_{\mathrm{c}}(1+\phi)\left[\frac{\dot{\gamma}}{2}\left(\begin{array}{lll}
0 & 1 & 0 \\
1 & 0 & 0 \\
0 & 0 & 0
\end{array}\right)\right. \\
& \left.+\frac{\Lambda \dot{\gamma}^{2}}{2}\left(\begin{array}{ccc}
-1 & 0 & 0 \\
0 & 1 & 0 \\
0 & 0 & 0
\end{array}\right)\right] \\
& +\left(\frac{\eta_{\mathrm{c}}^{2} R}{\sigma} \phi\right)\left[-\frac{16}{5} \dot{\gamma}^{2}\left(\begin{array}{ccc}
-1 & 0 & 0 \\
0 & 1 & 0 \\
0 & 0 & 0
\end{array}\right)\right. \\
& \left.+\frac{4}{35} \dot{\gamma}^{2}\left(\begin{array}{ccc}
1 & 0 & 0 \\
0 & 1 & 0 \\
0 & 0 & -2
\end{array}\right)\right] \tag{A7}
\end{align*}
$$

Comparing terms yields the following set of equations:

$$
\begin{align*}
& \tau_{11}-\Lambda \dot{\gamma} \tau_{12}=\eta_{\mathrm{c}} \dot{\gamma}^{2} \Lambda\left(-1+\frac{37}{21} \phi\right)  \tag{A8}\\
& \tau_{12}+\frac{\Lambda \dot{\gamma}}{2}\left(\tau_{11}-\tau_{22}\right)=\eta_{\mathrm{c}} \dot{\gamma}(1+\phi)  \tag{A9}\\
& \tau_{22}+\Lambda \dot{\gamma} \tau_{12}=\eta_{\mathrm{c}} \dot{\gamma}^{2} \Lambda\left[1-\frac{11}{7} \phi\right]  \tag{A10}\\
& \tau_{33}=\frac{-4 \eta_{\mathrm{c}} \dot{\gamma}^{2} \Lambda \phi}{21} \tag{A11}
\end{align*}
$$

Eqs. A8-A10 yield the following expression for shear stress:

$$
\begin{align*}
& \tau_{12}=\frac{\eta_{\mathrm{c}} \dot{\gamma}}{1+\Lambda^{2} \dot{\gamma}^{2}}(1+\phi)+\frac{\eta_{\mathrm{c}} \Lambda^{2} \dot{\gamma}^{3}}{1+\Lambda^{2} \dot{\gamma}^{2}}\left(1-\frac{5}{3} \phi\right)= \\
& \quad \eta_{\mathrm{c}} \dot{\gamma}\left[1+\phi\left(\frac{1-\frac{5}{3} \Lambda^{2} \dot{\gamma}^{2}}{1+\Lambda^{2} \dot{\gamma}^{2}}\right)\right] \tag{A12}
\end{align*}
$$

Using the definitions of viscosity (ratio of shear stress to shear rate), relative viscosity (ratio of suspension viscosity $\eta$ to continuous-phase viscosity $\left.\eta_{\mathrm{c}}\right)$, and $\Lambda\left(=6 \eta_{\mathrm{c}} R / 5 \sigma\right)$, Eq. A12 yields:
$\eta_{\mathrm{r}}=\frac{\eta}{\eta_{\mathrm{c}}}=1+\phi\left[\frac{1-\left(\frac{12}{5} N_{\mathrm{Ca}}^{2}\right)}{1+\left(\frac{6}{5} N_{\mathrm{Ca}}\right)^{2}}\right]$
where $N_{\mathrm{Ca}}$ is the capillary number defined in Eq.
5. Eq. A13 is the same as Eq. 4.

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