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Abstract—The strong adsorption to kaolinite of four polyaromatic, cationic dyes (9-aminoacridine, 3,6-diaminoacridine, azure A and safranin O), which adsorb much less to alumina or silica, was investigated by means of acid-base titrations, measurements of adsorption at varying pH and dye concentration, and by ATR-FTIR spectroscopy. The four dyes adsorb to kaolinite to similar extents, with little change over the pH range $3-10$, but at higher pH (above the p K_a s of the dyes) the adsorption of 9-aminoacridine and 3,6diaminoacridine decreases, that of azure A increases, and that of safranin O stays approximately constant. Although the dyes adsorb to kaolinite much more strongly than metal ions do, titration and spectroscopic data show that there is only limited chemical interaction between the adsorbed dyes and the kaolinite surface. The results indicate that electrostatic interaction between the dye molecules and the kaolinite surface is necessary for adsorption, but that hydrophobic interactions also contribute. It is proposed that the relatively hydrophobic silica faces of kaolinite, which carry low-density permanent negative charge, facilitate aggregation and adsorption of the positively charged, flat, aromatic dye molecules.

Key Words-9-aminoacridine, 3,6-diaminoacridine, ATR, Azure A, Clay, Dye, Isotherm, Kaolin, \mathbb{R}^K Preferential Adsorption Safranino $P = a$, Preference Addition, Safranin O.

INTRODUCTION
In an earlier paper (Harris *et al.*, 2001) we reported that a number of polyaromatic dyes adsorb selectively to kaolinite. Of 23 aromatic solutes tested, all but one adsorbed more to kaolinite than to amorphous alumina, and five of them $-$ characterized by flat, polyaromatic, cationic dye molecules $-$ adsorbed more than 20 times ccules – adsorbed more than 20 times
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electivity towards kaolinite with four of the dyes established that they adsorbed only with four of the dyes established that they added to enjoy which are closely related to those of the basal faces of kaolinite, and that the selectivity towards kaolinite persisted over a wide pH range. The adsorption densities at the kaolinite surface exceeded monolayer coverage of the flat faces, regardless of how the dye molecules might be oriented at the kaolinite surface.

On the basis of the experimental data we suggested. that the flat, rather hydrophobic, yet positively charged dye molecules adsorb in aggregates at the flat silica faces of kaolinite, which are considered to have hydrophobic character (Tunega et al., 2004) but also to carry a small pH-independent negative charge due to isomorphic substitution of Al^{3+} for Si^{4+} atoms in the structure (Grim, 1962).
In previous studies of the adsorption of dyes to

kaolinite (De et al., 1968; Hang and Brindley, 1970; Awal, 1988; Kamel et al., 1991; Yariv et al., 1991; Awal and Ghimire, 1992) quantitative aspects have not been examined closely, nor have there been detailed attempts examined closely, nor have there been detailed attempts t to model the adsorption behavior.

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Yariv et al. (1991) observed metachromasy when crystal violet and ethyl violet adsorbed to kaolinite. They likened the kaolinite surface to that of a polyelectrolyte, and proposed that metachromasy was an indication of dimerization and aggregation of the adsorbed dyes at the clay surface. They proposed that the aggregation involved interaction between π -electrons of the aromatic rings of adjacent dye molecules, and concluded that the surface of kaolinite was a favorable environment for association of adsorbed organic species. Conversely, Cenens and Schoonheydt (1988) explained the metachromatic behavior of methylene blue on Laponite and hectorite purely in terms of dye aggregation (due to its high surface concentration), without t_0 is the surface continuously, where $\frac{1}{t_0}$ reference to *r*-electron interaction with the surface

oxygens.
A number of attempts have been made to determine the orientation of dye molecules adsorbed to clay surfaces or the extent of their aggregation (Ramachandran et al., 1962; Serratosa, 1966; Hang and Brindley, 1970; De et al., 1974; Nikolenko et al., 1997; Atun et al., 1998; Sukhishvili and Granick, 1999). Models that have been proposed include adsorption with. the plane of the aromatic rings parallel to the clay surface (Giles et al., 1969; Rytwo et al., 1995), perpendicular to the clay surface (Atun et al., 1998), or at an acute angle to the clay surface (Rytwo et al., 1995). There have been suggestions (Cenens and Schoonheydt, 1988; Yariv et al., 1991; Breen and Rock, 1994) that dyes adsorb as monomers, dimers, trimers, micelles or a combination of these.

Fischer et al. (1998) concluded from NEXAFS data that crystal violet and malachite green adsorb to mica with an angle of $\sim 55-60^{\circ}$ between the plane of the molecule and the mica surface. Their work also suggested that only one of the amino groups of the 435 molecule and the micro-culture of the mino groups of the $s_{\rm g}$ s on $s_{\rm g}$ on $s_{\rm g}$ on $s_{\rm g}$

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adsorbate molecule was involved with adsorption, the other one or two facing away from the surface.

Attenuated total reflectance-Fourier transform infrared (ATR-FTIR) spectroscopic studies of the adsorption of organic compounds to minerals have been used to distinguish between inner-sphere and outer-sphere complexation. Formation of inner-sphere complexes involves breaking and forming new chemical bonds; hence vibrational states are significantly affected, causing band shifts in the order of $10-30$ cm⁻¹, but shifts band shifts in the order of $10-30$ cm³, but shifts
associated with formation of outer-sphere complexes are
much smaller, generally only $3-6$ cm⁻¹ (Persson *et al.*,
1998a, 1998b).
Adsorption systems that have been s much smaller, generally only $3-6$ cm⁻¹ (Persson *et al.*, 1998a, 1998b).
Adsorption systems that have been studied by ATR-

much smaller, generally only $3-6$ cm (Persson et al., 1998a, 1998b).
Adsorption systems that have been studied by ATR-
FTIR spectroscopy include the adsorption of phthalate to
alumina and goethite (Persson *et al.*, 1998 Adverges to systems that the better studies by ATRalumina and goethite (Persson et $al.$, 1998b), phthalate, trimellitate and pyromellitate to goethite (Boily et al., 2000), glutamic and aspartic acids to $TiO₂$ (Roddick-Lanzilotta and McQuillan, 2000), dicarboxylic acids to kaolinite (Specht and Frimmel, 2001) and goethite (Axe and Persson, 2005), glyphosate to goethite (Sheals et al., 2002), citric acid to illite (Lackovic et al., 2003b) and mellitic acid to goethite (Johnson et al., 2004).

The characterization of adsorbed complexes by ATR-FTIR spectroscopy can provide a sound starting point for the development of quantitative adsorption models. For example, Persson et al. $(1998b)$ found that phthalate adsorbed to boehmite via a chelating inner-sphere complex and an outer-sphere non-protonated complex. No protonated surface complex formed, irrespective of the pH of the system. These conclusions were invaluable for the formulation of a realistic surface complexation model for their system. Similarly, Lackovic et al. $(2003b)$ used ATR-FTIR to determine that citrate adsorbs to goethite as an inner-sphere complex at pH 4.6 and 7, but as an outer-sphere complex at pH 8.8 .

In this paper we present a more detailed study of the adsorption of four dyes that adsorb selectively to kaolinite: 9-aminoacridine $(9-Aa)$, 3,6-diaminoacridine $(3,6-Daa)$, azure A $(Az-A)$ and safranin O $(Saf-O)$. We have used a number of different techniques $-$ acid-base titrations, quantitative adsorption measurements under ments under
tration, and
rate a range
ns about the
nd kaolinite. varying conditions of pH and dye concentration, and ATR-FTIR spectroscopy $-$ in order to generate a range ATR-FTIR spectroscopy of data that can be used to draw conclusions about the nature of the interactions between the dyes and kaolinite.
These observations, together with the results of a related study (Harris *et al.*, 2006b), are used in an a nature of the interactions between the dyes and kaolinite. These observations, together with the results of a related study (Harris et al., 2006b), are used in an accompanying $\frac{1}{2}$ are $\frac{1}{2}$ and $\frac{1}{2}$ and $\frac{1}{2}$ are the basis for a model dye adsorption.

MATERIALS AND METHODS

Materials
9-Aminoacridine hydrochloride hydrate (52417-22-8; 98%), 3,6-diaminoacridine hydrochloride (952-23-8; 98%), 3,6-diaminoacridine hydrochloride (952-25-3) 95%), azure A (531-53-3; 98%) and safranin O (47773-6; 96%) were obtained from Sigma. Other reagents the dyes $(5 \text{ mM}$ for 9-aminoacridine and 3,6-diaminoacridine; 2 mM for azure A and safranin O) were prepared weekly and stored in borosilicate glass vessels in the dark. Milli-Q[®] reagent-grade water (Millipore
Corp. Bedford USA) was used throughout Corp., Bedford, USA) was used throughout.

Australia), as used in several previous studies (Angove et al., 1997, 1998, 1999; Harris et al., 2001; Lackovic et $al.$, 2003a, 2003b) and referred to in this paper as 'Ajax kaolinite', was used without further treatment. X-ray diffraction data (Philips $PW/1710$ X ray diffractometer diffraction data (Philips PW1710 X-ray diffractometer
fitted with a Cu target) showed that it was highly crystalline, with a basal (d_{001}) spacing of 7.17 Å. Scanning electron micrographs (Cambridge S150 Stereoscan) showed hexagonal plate-like crystals \sim 1.5–2 µm across and \sim 0.2 µm thick. The BET surface area (measured on a Micromeritics AP2000 instrument after out-gassing at room temperature for 16 h) was 14.7 \pm 0.1 m²g⁻¹.

A second kaolinite sample from Weina, Queensland

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, Mo Australia (kindly supplied by Comalco Research Laboratories, Melbourne, Australia), referred to here as Comalco kaolinite', had a BET surface area of
 $28.1+0.1 \text{ m}^2 \sigma^{-1}$ and comprised thicker crystals with 28.1 ± 0.1 m²g⁻¹ and comprised thicker crystals with smaller diameter. The face: edge ratio was approximately one third that of the Ajax kaolinite. This sample was used previously by Angove et al. (1997).

Amorphous alumina from Queensland Alumina Limited (kindly supplied by Comalco Research Laboratories, Melbourne, Australia) was used without further treatment. X-ray diffraction data showed that it was almost entirely amorphous, with a small amount of was almost entirely amorphous, with a small amount of

Measurement of pH
Orion Ross Sure-Flow double junction combined pH electrodes (with outer reference electrolyte 0.1 M $KNO₃$) and Metrohm 632 pH meters were calibrated with NBS standard buffers (pH 4.01 , 6.86 and 9.18) before and after each experiment. Experimental results were accepted only if the initial and final calibrations were accepted $\frac{1}{2}$ if the initial calibrations of $\frac{1}{2}$ agreed within 0.05 pH units.

Determination of dyes
Samples were centrifuged at 12,000 g for 15 min; the supernatant solutions were diluted quantitatively with buffer to give absorbances of ≤ 1 , and the absorbances measured in a Varian DMS-80 UV-visible spectrophotometer (at 400 nm for 9-Aa; at 443 nm for $3,6$ -Daa; at 622 nm for azure A; at 518 nm for safranin O). Linear calibration curves were constructed from absorbance measurements of stock solutions diluted in the same manner. Phthalate buffer (pH 4.01) was used to dilute 3,6-Daa solutions, and borax buffer (pH 9.18) was d for the other dyes used for the other dyes.

Adsorption experiments and titrations
Titrations and adsorption experiments were performed in borosilicate glass reaction vessels under an atmosphere of $CO₂$ -free nitrogen. Reaction mixtures were stirred continuously and maintained at 25° C (\pm 0.5° C) by water circulated from a thermostated bath through the jacket of the reaction vessel. The background electrolyte was 10 mM $KNO₃$. Kaolinite was allowed to hydrate for at least 18 h in a stirred, $CO₂$ -free suspension before any experiment involving suspended suspension before any experiment involving suspended
kaolinita kaolinite.

Titration of dye solutions
To 50 mL of 1.00 mM dye in 10 mM KNO_3 small volumes $(10-50 \mu L)$ of 0.0975 M KOH were added volumes (10–50 μ E) of 0.0975 M KOH were added
successively from a PC-controlled piston burette
(Metrohm 655 Dosimat). After each addition, the pH
was recorded once it was stable (drift of <0.004 min⁻¹).
The process w successively from a PC-controlled piston burette
(Metrohm 655 Dosimat). After each addition, the pH was recorded once it was stable (drift of $\leq 0.004 \text{ min}^{-1}$). was recorded once it was stable (drift of ≤ 0.004 min \degree).
The process was repeated until the pH of the solution
was ~ 11 . T_{max} \approx 11 was ~11.

pH dependence of adsorption
A suspension of kaolinite (8 or 10 m²L⁻¹) in 10 mM A suspension of kaolinite (8 or 10 m⁻L ⁻) in 10 mM
(O₃ was equilibrated overnight, and then the pH was
reased to ~3.5 with a measured quantity of 1 M
(O₃. Sufficient stock solution of dye was added to decreased to \sim 3.5 with a measured quantity of 1 M $HNO₃$. Sufficient stock solution of dye was added to give a total concentration of 80 μ M, and the suspension equilibrated for a further 30 min. A sample was taken and centrifuged, and the supernatant solution immediately assayed for adsorbate. Then KOH was added to the remaining suspension to raise the pH by ~ 0.5 , the suspension re-equilibrated for $15-20$ min and another sample was taken. (Preliminary experiments showed that
the concentration of the adsorbate in solution became
constant within 5 min.) This process was repeated until
the pH of the suspension was ~12.
Adsorption isotherms the concentration of the adsorbate in solution became constant within 5 min.) This process was repeated until the pH of the suspension was \sim 12. $t_{\rm F}$ of the suspension was \sim 12.

A suspension of kaolinite (8 m^2L^{-1}) in 10 mM KNO₃ A suspension of kaolinite (8 m⁻L $^{-}$) in 10 mM KNO₃
s equilibrated overnight. The nH was adjusted to 5.5 L
H w
dye
ratio was equilibrated overlaps the pH was adjusted to the suspension to give a total concentration of \sim 5 μ M. The system was allowed to equilibrate for 15 min, and then a sample was taken and centrifuged, and the supernatant solution immediately assayed for adsorbate. Further additions of dye were made, with subsequent sampling, until the total solution concentration of dye was \sim 150 µM. The pH of the suspension was maintained at the chosen value of 5.5 or 9.0 by addition of 0.1 M $HNO₃$ or KOH as required from a PC-controlled piston Hospital Controlled from a PC-controlled piston
huratta (Matrohm Dosimat 655) burette (Metrohm Dosimat 655).

Titration of kaolinite suspensions
A suspension of kaolinite $(100 \text{ m}^2 \text{L}^{-1})$ in 10 mM A suspension of kaolinite (100 m⁻L \rightarrow) in 10 mM
(O₃ was equilibrated overnight, and then titrated with
ndard KOH as described above for dye solutions.
proximately 70–100 additions of KOH were made standard KOH as described above for dye solutions. Approximately $70-100$ additions of KOH were made $\mathbf{r}_{\mathbf{r}_{\mathbf{r}}}$

over a period of \sim 36 h, to raise the pH from \sim 4 to 10. For titrations of dye and kaolinite together, the dye was added at a total concentration of 0.6 mM after overnight pre-equilibration of the kaolinite suspension, and the system equilibrated for a further 30 min before the titration was commenced.

To obtain useful data from the titrations a surface area of 100 $m²L⁻¹$ was needed. Much lower concentrations of kaolinite were used for dye adsorption experi-L was needed. Much lower concentra-
lite were used for dye adsorption experi-
the dyes adsorbed strongly to kaolinite.
080000 t_{t} is the set of the dye adsorption of t_{t} and t_{t} is t_{t} and t_{t} is t_{t} and t_{t} ments because the dyes adsorbed strongly to kaolinite.

Infrared spectroscopy
The ATR-FTIR spectra of dyes, in solution or adsorbed to kaolinite, were collected at room temperature with a Perkin-Elmer 1720X FTIR spectrophotometer equipped with a SensIR Technologies Durasampl IR horizontal ATR attachment incorporating a diamond coated, 9-bounce ZnSe ATR crystal. The optical path was flushed with nitrogen before and during analysis to minimize interference by water vapor and $CO₂$. The spectra were collected and manipulated with Spectrum for Windows v1.5 software (Perkin-Elmer).

For each sample, 200 or 500 scans, depending on the strength of signal, were taken at a resolution of 2 cm^{-1}. strength of signal, were taken at a resolution of 2 cm
Aqueous dye solutions were prepared at as high a
concentration as possible (near saturation): for
9-aminoacridine 10 mM; for 3,6-diaminoacridine concentration as possible (near saturation): for 9-aminoacridine 10 mM ; for 3,6-diaminoacridine 5 mM; for azure A 5 mM; for safranin O 2 mM. Sufficient solution was added to cover the entire surface of the crystal, and the sample covered by a concave lens pressed onto a neoprene o-ring to prevent evaporation and $CO₂$ contamination.

Kaolinite pastes were prepared with ~ 0.5 g of kaolinite. A few mL of water were added to wet the kaolinite, and then dye solution (adjusted to the desired pH) was added and the suspension agitated. It was then allowed to settle and if the supernatant suspension was clear $(i.e.$ all of the dye had been adsorbed to the kaolinite) most of the supernatant solution was decanted and more dye solution was added. This was repeated until the supernatant solution remained colored, and hence the kaolinite surface saturated with dye. The pH was re-adjusted if necessary, by the addition of 1 M $HNO₃$ or KOH, the suspension was centrifuged, and spectra of the empty cell, the supernatant solution and the wet paste were measured. The kaolinite paste with and without adsorbed dye was placed on the ATR crystal, covered with the concave lens, and allowed to coverty concerns with the concernsive lens, and allowed to settle for a few minutes before the spectrum was spectrum was recorded.
The background spectrum of the ATR crystal was

subtracted from each raw spectrum, and then the appropriate supernatant solution (or water) spectrum was subtracted to yield a spectrum of the system of interest (the kaolinite surface, the dye, or the dye adsorbed to the kaolinite surface). Finally, a kaolinite and the total interesting tendency, a material construction α spectrum was subtracted from that of the kaolinite-dye

paste to yield a spectrum of the adsorbed dye. In many cases the spectra included low-amplitude peaks arising from trace amounts of water vapor in the sample chamber: these were removed by subtracting a watervapor spectrum.

It should be noted that much greater dye concentrations were needed for IR spectroscopy, so that, of necessity, the conditions did not match those for other experiments. experiments.

Acid dissociation constants of dyes
1 mM aqueous dye solutions were titrated against standard KOH. Acid dissociation constants were estimated by fitting the titration curves by use of the curvefitting program $GrFit$ (Ludwig, 1996), and also as described by Albert and Serjeant (1971). The constants obtained from the two methods agreed within $1-2\%$. The uncertainties shown in Table 1 for the pK_a values
represent the range of values from the two methods. The
values for the aminoacridines are in good agreement
with those from the literature. We were unable to find
pr The uncertainties shown in Table 1 for the pK_a values represent the range of values from the two methods. The values for the aminoacridines are in good agreement values for the aminoacrimities are in good agreements previous reports of $pK_a s$ for the other two dyes.

The values of pK_a indicate that the molecules are positively charged over most of the pH range studied here. Were adsorption governed wholly or in part by electrostatic interactions, any noticeable change in adsorption at pH values below the dye pK_a would probably involve changes to the substrate surface, rather probably involve changes to the substrate surface, rather t_{total} than the adsorbing model in model in model in model in model in $\mathcal{L}_{\text{total}}$ detail below.

Titration of kaolinite and dye suspensions
Potentiometric titrations of kaolinite suspensions are shown in Figure 1 (kaolinite alone) and Figure 2 (kaolinite plus dye). The symbols are for triplicate titrations; the gray line in Figure 1 represents an average, which is repeated in Figure 2 to facilitate comparison between the titrations of kaolinite suspensions with and without added dye.

The kaolinite titration curves were altered only a little by the addition of $9-Aa$, $3,6-Daa$ or Saf-O. The $\frac{1}{2}$ is a matrix of $\frac{1}{2}$ or $\frac{1}{2}$, $\frac{1}{2}$ or \frac protonation of the dyes in solution remains almost

Table 1. Acid dissociation constants.

	pK_a		
	This work	Literature	
Safranin-O	11.2 (± 0.1)		
Azure-A	10.6 (± 0.1)		
9-Aminoacridine	9.85 (± 0.05)	9.99a,b, 10.0°	
3.6-Diaminoacridine	9.53 (± 0.05)	9.65 a , 9.7 c	

^a Albert (1966)
^b Acheson (1973)
^c Albert (1968)

constant up to \neg pH 8: in this range the greatest displacement in the titration curves represents the consumption of ≤ 1 proton for each 10 dye molecules. The presence of Az-A did affect the kaolinite titration at $pHs \leq 9$, suggesting that it may interact with the kaolinite surface more than the other three dyes.

We shall see below that the dyes adsorbed strongly to kaolinite across the pH range $3-10$. The slight effect of dyes on the titration curves shows that adsorption did not
involve significant uptake or release of protons, con-
sistent with outer-sphere complexation at the perma-
nently-charged faces. dyes on the titration curves shows that adsorption did not involve significant uptake or release of protons, coninvolve significant up there are released to protons, con-
sistent with outer sphere complexation at the perma s_{max} is the sphere complementation at the permanently-charged faces.

pH dependence of adsorption
Adsorption of the four dyes onto Ajax kaolinite and amorphous alumina was measured in duplicate as a function of pH : the results are shown in Figure 3. The data for the adsorption of the dyes to alumina overlay one another: for the sake of clarity the results are shown only for one of the dyes.

None of the dyes adsorbed significantly to alumina over the pH range $4-12$. All of them adsorbed much more to kaolinite, the strong preference for the kaolinite
surface persisting from conditions under which the
variable charge surfaces are positively charged (up to
about pH 6 or 7 for the edges of the kaolinite crystals
 more to kaolinite, the strong preference for the kaolinite
surface persisting from conditions under which the surface persisting from conditions under which the
variable charge surfaces are nositively charged (un to about pH 6 or 7 for the edges of the kaolinite crystals and pH 8.5 for this amorphous alumina sample $-$ R.G. Harris, unpublished data) to conditions under which which
er data
adsorb
Ilumina these surfaces are negatively charged. Earlier data (Harris et al., 2001) showed that these dyes adsorb (Harris et al., 2007) showed that the disc a greater σ slightly to give slips, a crystalline form of alumination

Figure 1. Potentiometric titrations of kaolinite suspensions. The symbols represent experimental data for triplicate titration experiments. The gray line is an empirical fit, which is repeated in Figure 2 to facilitate comparison with the titrations of kaolinite-dye systems presented in Figure 2. [Kaolinite] $=$ $k = \frac{1}{2}$ and $k = 1$; $\text{[KNO_3]} = 10 \text{ mM}$.

Figure 2. Potentiometric titrations of kaolinite suspensions in the presence of dyes. The symbols represent experimental data for triplicate titration experiments in the presence of dyes. The gray line is from Figure 1, to

Figure 3. Adsorption of dyes to Ajax kaolinite: (\bigcirc) 9-amino-
acridine; (\blacksquare) azure A; (\blacktriangle) 3,6-diaminoacridine; (\Diamond) safranin O; and to amorphous alumina: $(①)$ 9-aminoacridine (represen-O; and to amorphous arianma: (\bullet) 9-aminoacridine (representative of the four dyes studied). [Kaolinite] = 8 m²L⁻¹; [alumina]
= 80 m²L⁻¹; [dye] = 80 μM; [KNO₃] = 10 mM. tative of the four dyes studied). [Kaolinite] = 8 m⁻
= 80 m²I ⁻¹ · [dye] = 80 uM· [KNO₂] = 10 mM $= 80 \text{ m}^2$; [dye] = 80 μ M; [KNO₃] = 10 mM.

the surface structure of which is very similar to that of

Uptake of each of the dyes by kaolinite increased gradually but steadily from $pH 4$ to about $pH 10$ or 11, at which point about half of the added dye was adsorbed. Between pH 10 and 12.5, at and above the pK_a s of the dyes, the dyes behaved differently. Adsorption of Saf-O continued to increase steadily, but that of the two aminoacridines decreased almost to zero, and that of Az-A increased more dramatically.

Dyes such as the four chosen for study are known (Bradley and Wolf, 1959; Coates, 1969; Yariv et al., 1991; Breen and Rock, 1994; Wang, 2000) to form aggregates in aqueous solution, probably by π -stacking of the flat, aromatic molecules. Calculations in an earlier paper (Harris et al., 2001), supported by results of the present study (see below), showed that the dyes almost certainly adsorb in layers more than one molecule thick, suggesting that adsorption is associated with aggregated clusters of molecules. The gradual increase in adsorption of the four dyes between pH 4 and 10 may result from an increase in the size of the dye aggregates as the average increase in the size of the dye aggregates as the average com_e per molecule decreases.

The aminoacridines become deprotonated around their pK_a s (9.53 for 3.6-Daa; 9.85 for 9-Aa), and hence uncharged. Thus the electrostatic attractions between the dyes and the permanent negative charges on the silica faces of kaolinite diminish, which may account for the decreased adsorption above pH 10. Az-A and Saf-O, by contrast, carry two positive charges (one due to a tertiary amine) at low pH, and remain positively charged above their $pK_a s$ $(10.6$ for Az-A; 11.2 for Saf-O), allowing continuing electrostatic attraction to the small but permanent negative charges on the silica face of the kaolinite. Although it is possible that Az-A precipitates at high pH, which would result in an apparent increase in adsorption such as that seen in Figure 3, there was no corresponding increase in the sorption of Az-A to amorphous alumina under the same conditions. This suggests that adsorption to kaolinite did indeed increase substantially at high pH.

The lack of adsorption of Az-A and Saf-O on alumina, even at high pH, indicates that while electrostatic attraction may be necessary for adsorption, it is not a sufficient condition. This is also borne out by the small pH dependence of adsorption up to pH 10, and the fact that there is no noticeable change in adsorption around pH 7 (as is often observed for metal ion adsorption) where the kaolinite edge becomes negatively charged.

It would have been advantageous to conduct some adsorption experiments at a much greater ionic strength in order to suppress electrostatic interactions, but as we noted previously (Harris et al., 2001), the solubilities of the dyes are very limited at high ionic strength, so that the dyes are very limited at high ionic strength, so that was not possible.

Adsorption to Comalco kaolinite
The crystals of Comalco kaolinite have a smaller face: edge area ratio than those of Ajax kaolinite (Angove *et al.*, 1997). Adsorption of the dyes to Comalco kaolinite (Figure 4) follows a similar pattern to their adsorption to Ajax kaolinite, except that the amount adsorbed to Comalco kaolinite is a little less than half that for Ajax kaolinite. This corresponds closely to the ratio of the total areas of crystal faces in the experiments with the two kaolinites, giving strong support to the view that adsorption of dyes takes place only on the kaolinite faces, and not the edges.

Although the pH in this experiment was not raised as high as it was for Ajax kaolinite, desorption of 3,6-Daa high as it was for Ajax kaolinity, desorption of 3,6-Daa
at higher nH is still evident at $e^{\mu \alpha}$ is the isstematic evident.

Figure 4. Adsorption of dyes to Comalco kaolinite:
(\bigcirc) 9-aminoacridine; (\blacksquare) azure A; (\blacktriangle) 3,6-diaminoacridine; (\heartsuit) safranin O. [Kaolinite] = 10 m²L⁻¹; [dye] = 100 μ M;
 κ NO₂] = 10 mM $[KNO_3] = 10$ mM.

Adsorption isotherms and Langmuir fitting

Adsorption of the four dyes to Ajax kaolinite was measured as a function of solution concentration at pH 5.5 and pH 9.0, with the results shown in Figure 5. All the dyes adsorbed strongly, as indicated by the initial slopes of the isotherms, and appeared to approach limiting values of adsorption at low solution concentrations. This behavior was especially apparent for Saf-O and Az-A but less so for 9-Aa.

Although a simple empirical model cannot be expected to describe the adsorption of the dyes fully, it was convenient for initial evaluation of the data to use the Langmuir isotherm: t_{max} max_{σ} is defined in σ

$$
N = \frac{N_{\rm m} K C}{1 + K C}
$$

where N is the amount adsorbed per unit area of substrate, and C is the equilibrium concentration of adsorbate in solution. Values for N_m , the maximum adsorption density, and K, the equilibrium constant for adsorption, were estimated by non-linear fitting of the data with Sigma Plot v. 2.01 software (Jandel Scientific and with Sigma Plot v. 2012 soomate (January Scientific
Software), vielding the noromaters shown in Toble 2 $S \rightarrow \mathbf{P}$

	K $(m^3 \text{ mol}^{-1})$		$N_{\rm m}$ (µmol m ⁻²)	
	pH 5.5	pH 9.0	pH 5.5	pH 9.0
9-Aminoacridine	64 (± 9)	70 (± 6)	5.1 (± 0.2)	7.2 (± 0.2)
3,6-Diaminoacridine	750 (± 70)	310 (± 30)	3.5 (± 0.2)	5.0 (± 0.2)
Safranin-O	2400 (± 1300)	$2100 (\pm 600)$	4.3 (± 0.3)	5.4 (± 0.3)
Azure-A	890 (± 200)	1100 (± 100)	6.1 (± 0.3)	6.6 (± 0.3)

Figure 5. Adsorption of dyes to Ajax kaolinite: (\bigcirc) pH 5.5; (\bigcirc) pH 9.6. The fitted lines were calculated from the Langmuir equation with parameters listed in Table 2. [Kaolinite] = 8 m²L⁻¹; [KNO₃] = 10 mM.

anomalous. It is not clear why this dye should reach a maximum adsorption density at fairly low solution concentration and then desorb as the solution concentration is increased, especially when that behavior was not observed at pH 9, nor for any of the other three dyes. A similar isotherm has been reported (Lewis, 2000) for the adsorption of Remazol Brilliant Blue R to amorphous Fe hydroxide. Perhaps under some conditions these dyes form aggregates in solution that are more stable than the surface complexes. We do not believe our result is a kinetic artefact, as 15 min were allowed for adsorption equilibrium to be reached after each addition of solute, although initial experiments had shown that 5 min was ample. Despite these reservations, Figure 5 shows that the Langmuir isotherm fits the low-concentration data at pH 5.5 quite well, so the estimated value of K is probably realistic. However, the value of N_m must be taken with caution, and the uncertainty derived from the curve fitting is probably an underestimate. The adsorption isotherm for $3,6$ -Daa at pH 5.5 is

For each of the dyes, the maximum adsorption density was greater at pH_2 than at pH_1 5.5, echoing accurity was greater at pH 9 than at pH 5.6, echoical ϵ the trends seen in Figure 3. The two aminoacridines ϵ

have pK_a s of ~9.5, and therefore at pH 9 they would carry a significantly smaller average charge than at pH 5.5. This would favor the formation of aggregates, increasing the maximum amount it is possible to sorb to the surface. This may also be the case for Az-A and Saf-O; but because they have higher pK_a as the effect would be smaller than for the aminoacridines. The values of N_m in Table 2 support this proposition, as the increase in N_m between pH 5.5 and 9 is greater for the two aminoacridines than for Az-A and Saf-O.

By contrast, the adsorption constant, K, did not change greatly between pH 5.5 and pH 9 for any of the dyes, but its value varied markedly between them. Saf-O and Az-A $(2.400$ and 890 m³ mol⁻¹ at pH 9) adsorbed more strongly than $9-Aa$ and $3,6-Daa$ (70 and $310 \text{ m}^3 \text{ mol}^{-1}$).

 310 m mol
It is wor
adsorption, K
 N_{m} , are much It is worth noting that both the strengths of adsorption, K, and the maximum adsorption densities, and operators and the maximum adsorption densities, $N_{\rm{c}}$ are much greater than values typically found for the adsorption of heavy metal ions onto kaolinite (Ikhsan et $al.$, 1999). The adsorption of dye molecules does not seem to be limited by the charge density at the clay seem to be minimately the charge density at the clay surface, as is the case for heavy metals.

Extent of surface coverage
The adsorption densities for monolayer coverage can be estimated from the dimensions of the dye molecules. For example, a monolayer of 3,6-Daa would represent \sim 3-10 µmol m⁻², depending on whether the molecules \approx 5–10 µmol m
lay flat on the s
edges or short edg
adsorption densiti
estimated for a 'f
However, the v lay flat on the surface or were stacked on their long lay flat on the surface of the surface of the mexical congression adsorption densities in Table 2 are all higher than that assimated for a 'flat' monolayer.

However the values of N in Table 2 were estimated

However, the values of N_m in Table 2 were estimated
on the basis of the total (BET) surface area of the kaolinite. If, as we propose, dye molecules adsorb only to the silica face, the area of surface to which the dyes adsorb is less than half of the total surface area: hence the adsorption density on the silica face must be more than twice the estimated $N_{\rm m}$. For Ajax kaolinite the concentrations at the silica face would be in the range 10–20 μ mol m⁻², corresponding to at least three or four $10-20$ µmol m, corresponding to at least three or four
layers of dye if adsorbed flat, and more than a monolayer
even if the molecules adsorb at their short edges.
 ATR -IR spectroscopy
Spectra for the dyes, in solution a even if the molecules adsorb at their short edges. even if the molecules adsorb at their short edges.

ATR-IR spectroscopy
Spectra for the dyes, in solution and adsorbed to kaolinite, are shown in Figures $6-9$. In each set of spectra there were two measurements at pHs below the p K_a of the dye, and one close to the p K_a or above it. Because radiation was absorbed strongly by the ZnSe internal reflection element above 1800 cm⁻¹, and by kaolinite be there were two measurements at pHs below the pK_a of the dye, and one close to the pK_a or above it. Because radiation was absorbed strongly by the ZnSe internal radiation element shows 1800 cm^{-1} and by kaolinite reflection element above 1800 cm
below 1200 cm⁻¹, analysis of the spectrum the region from 1800 to 1200 cm⁻¹,
been scaled to similar amplitudes to fa below 1200 cm^{-1}, analysis of the spectra is confined to below 1200 cm $\frac{1}{1}$, analysis of the spectra is confined to
the region from 1800 to 1200 cm⁻¹. The spectra have
been scaled to similar amplitudes to facilitate comparison
of the bands: before scaling, the adsorbed s the region from 1800 to 1200 cm
been scaled to similar amplitudes to fa
of the bands: before scaling, the ads
significantly more intense than the s been scaled to similar amplitudes to facilitate comparison $\frac{1}{2}$ between such states to $\frac{1}{2}$ and $\frac{1}{$ significantly more intense than the solution spectra, the strong adsorption to kaolinite and consequent high loading having increased the local concentration of dye adjacent to the internal reflection element. to the internal reflection element.

Azure A (Figure 6). The solution spectra at pH 4.4 and 9.0, conditions under which the dye is fully protonated, were very similar, and each distinctly different from that at pH 11.5, at which the dye molecules are mostly deprotonated. On deprotonation of the dye, the band at 1338 cm⁻¹ resolved into two bands at 1352 and 1338 cm⁻¹ resolved into two bands at 1352 and

1333 cm⁻¹. A new band appeared at 1520 cm⁻¹, the

band at 1490 cm⁻¹ strengthened and shifted to

1480 cm⁻¹, while the band at 1393 cm⁻¹ became much 1333 cm \cdot A new band appeared at 1520 cm
band at 1490 cm⁻¹ strengthened and shifte
1480 cm⁻¹, while the band at 1393 cm⁻¹ became is
weaker and shifted to 1386 cm⁻¹. 1333 cm⁻¹. A new band appeared at 1520 cm⁻¹, the
band at 1490 cm⁻¹ strengthened and shifted to band at 1490 cm⁻¹ strengthened and shifted to
1480 cm⁻¹, while the band at 1393 cm⁻¹ became much
weaker and shifted to 1386 cm⁻¹.
By contrast, the spectra of adsorbed Az-A, which weaker and shifted to 1386 cm⁻¹.

%, while the band at 1393 cm
1 shifted to 1386 cm⁻¹.
trast, the spectra of adsorbed Az-A, which
ured at pH values similar to those of the weaker and shifted to 1386 cm
By contrast, the spectra of a
were measured at pH values sin
solution spectra, are almost the sai were measured at pH values similar to those of the solution spectra, are almost the same, even when the pH is above the pK_a of the dye. Except for the twin bands at 1352 and 1333 cm⁻¹ the spectra closely match the solution spectra of protonated molecules. There is no
evidence of band broadening on adsorption.
Safranin O (Figure 7). The intensities of the solution evidence of band broadening on adsorption. evidence of band broadening on adsorption.

 $\frac{1}{s}$ safer $\frac{1}{s}$ and $\frac{1}{s}$. The intersection of the solution $s_{\rm F}$, as the weaker than the lower than the lower λ , as the lower those for λ solubility of Saf-O limited the concentrations of the solutions. Furthermore, Saf-O tended to precipitate when the pH exceeded 10.6 , so solution spectra could not be measured above this value. The solution spectra changed only slightly with pH, which is not surprising as the pK_a of Saf-O is 11.2, greater than the largest pH studied.

The spectra of adsorbed Saf-O are all very similar, and closely resemble those of the solution species. The bands at 1500 and 1490 cm^{-1} indicate splitting of the solution band at 1497 cm^{-1} . If anything, band widths for solution band at 1497 cm . If anything, band widths for
adsorbed species are narrower than those in the solution
spectra. adsorbed species are narrower than the solution that solution spectra.

3,6-Diaminoacridine (Figure 8). At higher pH 3,6-Daa tended to precipitate from solution, with the result that the solution spectrum at pH 10.6 was weak, and probably represents a mixture of species remaining in solution together with a little precipitate. The solution spectra at pH 2.5 and pH 8.8 were similar, except for an additional band at 1468 cm⁻¹ at pH 8.8. That band can also be seen band at 1468 cm at pH 8.8. That band can also be seen
in the solution spectrum at pH 10.6, suggesting that it
indicates deprotonated species ($pK_a = 9.5$ for 3,6-Daa). indicates deprotonated species $(nK = 9.5$ for 3.6 -Daa)

Figure 6. ATR-FTIR spectra of azure A: (a) 5 mM solution;
(b) adsorbed to kaolinite. α) and the total term theorem

 $\frac{1}{2}$ $\frac{1}{2}$ m ϵ) additionalite.

The spectra for 3,6-Daa adsorbed to kaolinite changed somewhat as the pH of the system was increased. At pH 9.0 there was an additional band at 1468 cm⁻¹. This band increased in intensity as the pH 1468 cm
was increas
of the band
appeared a was increased to 11.2 , and at the same time the intensity of the band at 1489 cm⁻¹ decreased, an additional band appeared at 1416 cm⁻¹, and a shoulder formed on the band at 1383 cm⁻¹. Again the positions of major bands for adsorbed species are close to those found in solut appeared at 1416 cm $\,$, and a shoulder formed on the
band at 1383 cm⁻¹. Again the positions of major bands
for adsorbed species are close to those found in solution,
with band shifts generally <4 cm⁻¹. band at 1383 cm
for adsorbed specie
with band shifts ge for adsorbed species are close to those found in solution, f_{sub} and close to the constant \sim for the close found in solution,

9-Aminoacridine (Figure 9). The intensities of the solution spectra of 9-Aa were significantly lower than those for the other dyes, even though the dye concentration was twice that used for Az-A and 3,6-Daa, and five times that for Saf-O. As a consequence, the solution spectra suffer from more noise. There was also evidence of precipitation, with a further loss in spectral intensity, at the highest pH shown (10.9) , which is well above the pK_a (9.9). The solution spectra of protonated species, at pH 5.0 and 8.8, are similar. The rather noisy spectrum at phonon and 8.0, are similar the rather noisy spectrum at p_{max} is the department of dependence dye molecules

 $\frac{1}{\sqrt{2}}$ spectra $\frac{1}{\sqrt{2}}$ spectra of $\frac{1}{\sqrt{2}}$ multiplies: (b) $\frac{1}{\sqrt{2}}$ multiplies: (c) $\frac{1}{\sqrt{2}}$ solution; (b) adsorbed to kaolinite.

have a distinctly different spectrum. The nature of the bands at higher pH suggest the formation of a relatively amorphous precipitate. (Crystalline precipitates tend to result in sharp absorption bands.)

For adsorbed 9-Aa the decrease in band intensity at pH 10.7 is expected, as the quantitative adsorption data show that adsorption decreased at pH values above the pK_a of the dye. All three spectra are broadly similar, and the band positions mostly correspond to those in the solution spectra at low pH, except that at pH 8.7 and 10.7 there is evidence of an additional band at 1743 cm^{-1} in the adsorbed spectra, which is seen only

1743 cm T in the adsorbed spectra, which is seen only
in the high-pH solution sample.
Table 3 summarizes the positions of identifiable
bands in the spectra of the four dyes. Because of the $\frac{1}{10}$ in the $\frac{1}{2}$ summarizes the n bands in the spectra of the four dyes. Because of the complexity of the dye molecules it is difficult to assign the absorption bands to particular vibrational modes. However, tentative assignments can be made for some bands that are present for all the dyes. For instance, the bands at \sim 1600 and 1490 cm⁻¹ appear to be independent bands at ~1600 and 1490 cm \cdot appear to be independent
of pH and are probably due to ring vibrational modes.
The band at 1325–1340 cm⁻¹ is likely to be due to the The band at $1325-1340$ cm⁻¹ is likely to be due to the The band at $1325-1340$ cm^{3} is likely to be due to the

 F_1 gure 9. ATR-FTIR spectra of 9-aminoacridine: (a) 10 mm solution; (b) adsorbed to kaolinite.

9-Aa is surprising. It is possible that the band at 1273 cm⁻¹ in 9-Aa corresponds to the C-N vibration.
The band for the aminoacridines near 1640 cm⁻¹ is probably a N-H bending mode of the $-NH_3^+$ group. This assignm 9-Aa is surprising. It is possible that the band at 1273 cm⁻¹ in 9-Aa corresponds to the C-N vibration. 1273 cm π in 9-Aa corresponds to the C $-N$ vibration.
The band for the aminoacridines near 1640 cm⁻¹ is
probably a N $-H$ bending mode of the $-NH_3^+$ group. This
assignment is supported by the fact that it is weaker, o probably a N-H bending mode of the $-NH_3$ group. This
assignment is supported by the fact that it is weaker, or
absent, in the high-pH solution spectra, where the
primary amine is largely deprotonated. The band at
 \sim 146 absent, in the high-pH solution spectra, where the primary amine is largely deprotonated. The band at \sim 1465 cm⁻¹ for the aminoacridine molecules, which \sim 1465 cm tor the aminoacritaine molecules, which
occurs only at higher pH values, may be due to an $-NH$
bending vibration.
Despite the lack of detailed assignments of the occurs only at higher pH values, may be due to an bending vibration.
Despite the lack of detailed assignments of the

f the
sions
inged
der to spectral bands we can draw qualitative conclusions spectral entity of the name qualitative concentrative with pH and on adsorption. First we note that in order to obtain solution spectra of sufficient intensity, it was necessary to use relatively high concentrations of the dyes, near their solubility limits. It is therefore likely $\frac{d}{dx}$ for the solution spectra are of dye aggregates rather than that the solution spectra are of dye aggregates rather than

dye monomers.
A surprising feature of the spectra for all of the dyes $\frac{1}{2}$ surprising feature of the spectra for the the spectra $\frac{1}{2}$ was that the bands in the bands in the adsorbed spectra were associated with α

narrow as those in the solution spectra, and in some cases narrower. Generally, band broadening is observed when molecules adsorb as outer-sphere complexes, because the adsorbed species exist in a range of slightly different chemical environments (Persson et al., 1998b; Boily et al., 2000; Roddick-Lanzilotta and McQuillan, 2000). Our observation of the reverse trend suggests that the adsorbed dye molecules were in a relatively uniform environment. This is consistent with the dye molecules adsorbing as aggregates, in a rather uniform layer, such that most of the adsorbed molecules were adjacent to others of the same type. The somewhat broader bands in solution may reflect a range of aggregate sizes in the solution environment.

The spectra of adsorbed and free Az-A and Saf-O have similar characteristics, with little change over the pH range studied, even when the pH approached the pK_a of the dye. The band pattern and band positions for the adsorbed dye species were generally similar to those for the protonated dye in solution, indicating outer-sphere complexation of protonated dye aggregates.

Similarly, the band positions for the adsorbed aminoacridine species were very similar to those in solution, again showing outer-sphere complexation of aggregated dye molecules. For both aminoacridines the intensity of the spectra at the highest pH was decreased, in keeping with the observation in Figure 3 that these dyes tended to desorb above their pK_a . The spectra of the adsorbed species at low pH were similar to those for the protonated solution species, but there was evidence of progressive deprotonation of adsorbed species at higher pH values, with the intensities of bands characteristic of the deprotonated species increasing as the pH increased.

There have been few other IR spectral studies of studies of dye adsorption onto clay minerals. Rytwo et al. (1995) studied the adsorption of methylene blue and crystal violet onto montmorillonite, but they used DRIFT spectroscopy, and the IR samples were therefore dry rather than the wet pastes used in our study. While small shifts in some band positions and differences in band intensities between adsorbed and free dye molecules were found at low adsorbate loadings, at high loadings (similar to those used in our study) the adsorbed spectra closely resembled those for the free molecules. Results were reported at only one pH. In other studies (Axe and Persson, 2001; Specht and Frimmel, 2001) the formation of inner-sphere complexes was accompanied by significant changes in ATR spectra, such as spectral shifts (>10 cm⁻¹), significant changes to band shapes, shifts (>10 cm $^{-1}$), significant changes to band shapes,
the appearance of new bands or the loss of existing ones.
Orientation of adsorbed dye molecules the appearance of new bands or the loss of existing ones.

Orientation of adsorbed dye molecules
Our experimental data do not indicate the orientations of dye molecules in the adsorbed aggregates, except that they are likely to be stacked in an orderly array at the mineral surface. However, we can make some general mineral surface surfaces, we can make some general ϵ

^a Ring vibrational modes
^b C–N vibration -N vibration ÿN vibration?

ದ C C Z
ಇ ೨ ೦ ಕ

 $-H$ bending (

e N

 $-H$ bending (

ÿNH)?

 $-$ NH $_3^2$)

cular to the surface would permit the closest approach of the maximum number of protonated amino groups to the negatively charged silica face of kaolinite, and at the same time, facilitate π -stacking interactions between adjacent dye molecules. It may be significant that 9-aminoacridine, the only one of the dyes with an amino group attached to the aromatic ring, had the weakest affinity for kaolinite, suggesting that end-on weakend affinite affinite the contraction of the contract of the suggestion of the summary of the summ attachment may be preferred.

The range of data from this study, together with the foregoing discussion, lead to a picture of the adsorption foregoing discussion, can be a picture of the adsorption systems that can be summarized as follows.

Adsorption is outer sphere
Titrations of kaolinite in the presence of dyes were very similar to those expected by combining the titration data for kaolinite and dye alone. Therefore, chemical bonding of titratable groups $-$ amino groups of the dyes or surface hydroxyls of kaolinite, which are the most j
blinite, which are the most
e complexation $-$ did not
of the adsorbed dyes were
in solution. In particular the likely sites for inner-sphere complexation $-$ did not occur to a significant extent.

dyes were
rticular the
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d adsorbed The ATR ETIR enectra of similar to those of the dyes in solution. In particular the similar to those of the system solution in particular the
nositions of most of the ebservation bands changed by \leq 5 cm⁻¹ between the spectra of the free and adsorbed

So cm between the spectra of the free and adsorbed
dye species.
These observations indicate that the dyes adsorb to
kaolinite by outer-sphere complexation. $\sum_{i=1}^{n}$ These contributions indicate that the dyes adsorb to kaolinite by outer-sphere complexation.

Dyes bind to the kaolinite faces only
Most of the proton-active (*i.e.* titratable) sites on kaolinite are on the crystal edges, the charge of which reverses around pH $6-7$. The small change in titration behavior in the mixed (kaolinite plus dye) suspensions, and the absence of a marked change in adsorption in this pH range, suggest that the dyes do not interact significantly with the kaolinite edges. There is a good case that adsorption is at the silica face, which carries a pH-independent negative charge.

Further evidence for face-only adsorption is found in the sorption data for Comalco kaolinite, which had approximately half the face: edge ratio and approximately half the dye adsorption.

Although these lines of evidence would support adsorption to the silica face, the alumina face or both, adsorption to the alumina face is unlikely given the low adsorption to gibbsite (Harris et al., 2001), which has a adsorption to gibbon (Harris et al., 2000), which has a very similar surface structure.

Dyes bind as aggregates
The isotherms showed that the adsorption of the dyes to kaolinite is substantially stronger than that of metal ions, and also that the maximum adsorption density is issue, and also that the maximum adsorption density is $t_{\rm f}$, and $t_{\rm f}$ is defined by the monolayer coverage.

The ATR-FTIR spectra suggested that dye molecules
were adsorbed to the surface as relatively uniform aggregates, held to the surface by physical (outer- $\frac{1}{2}$ and the surface by physical (intersphere) rather than chemical (inner-sphere) forces.

Binding is partly electrostatic
The adsorption behavior above pH 10 indicated that dye adsorption has a significant electrostatic component. As deprotonation of the dyes became significant near their $pK_a s$, the two aminoacridines rapidly began to desorb, presumably because of the lack of electrostatic attraction. By contrast, Az-A and Saf-O, which remain $\overline{\text{positive}}$ by charged above their $\overline{\text{nK}}$ did not desorb positively charged above their pKa, did not desorb.

$B = \frac{1}{2}$

If dye adsorption were purely electrostatic in nature, dyes would be expected to adsorb to the kaolinite edge, with a marked change in adsorption around pH $6-7$ when the surface hydroxyls are deprotonated. No such change was observed. Furthermore, the adsorption densities were greater than monolayer, and much greater than could be accounted for by electrostatic attraction to the small negative charge on the silica face. Hence, hydrophobic interactions must be significant for dye adsorption.

This conclusion is reinforced by our previous observation (Harris et al., 2001) that only flat, aromatic observative (Harris et al., 2002) that only flat, arounded molecules adsorb strongly to kaolinite.

CONCLUSIONS

The strong binding of the four dyes to kaolinite, which is distinctly different from their much weaker adsorption to alumina and silica (Harris et al., 2001), is attributed to aggregation of dye molecules at the mineral surface, stabilized by a range of electrostatic and hydrophobic interactions.

The flat, relatively hydrophobic silica faces of kaolinite, carrying low-density permanent negative charge, facilitate aggregation and adsorption of the positively charged, flat, aromatic dye molecules. As the pH increases the average degree of protonation within the dye aggregates progressively decreases, allowing the size of the aggregates to increase, but if the cationic charge is reduced too far (above the pK_a s of the aminoacridines) there is insufficient electrostatic t_{t} the aminoacritication for the dyes to remain adsorbed \cdots

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